# VACUUM PUMPS / Micro pumps

## Micro pump

### **Features and Strengths**

Highly operational reliability despite fluctuating or low compressed-air pressure Extremely compact size and low air consumption Push-in type direct hose fitting

### **Advantages**

Available for air control / vacuum release valve and vacuum switch option in compact size Reliable and stable operation - High vacuum level and vacuum flow in low air consumption

### Application







## Overall of specification

Model	Max. Vacuum	Max. Feed Pressure (bar)	Max. Vacuum Flow (NI/m)	Air Consumption (NI/m)	Noise level (dBA)
MC102	83	6	16	10	50 ~ 60

## VACUUM PUMPS / Micro pumps

## Micro pump

VMECA Micro pump can be combined with

the optional vacuum On/Off control valve, vacuum release valve and vacuum switch to create an optimal vacuum solution for various industry such as packaging, semicon and etc.

It can build individual vacuum system with manifold type and it contributes reliable and safe performance in operation. Also VMECA Micro pump has highly efficient energy consumption,

but high vacuum level and vacuum flow.



### Key advantages

- · VMECA vacuum cartridge integrated
- · Low air consumption
- · Compact size & Light weight



Single type

Stack type



# VACUUM PUMPS / Micro pumps

### MC102

### Features and Strengths

- · Highly operational reliability despite fluctuating or low compressed-air pressure
- · Low energy consumption
- · Compact size and light weight · Push-in type direct hose fitting



### | Specifications

Description	MC102
Vax. Vacuum level	-83 kPa
pen Vacuum flow	16.5 NI/min
1ax. Feed pressure	6 bar
emperature	-20 ~ 80 °C
oise level	50 ~ 60 dBA
/eight	14.2 g

### Vacuum Flow

Model	Max. vacuum	Feed Pressure	Vacuum flow (NI/min) at different vacuum levels (-kPa						kPa)			
Wiodei	(-kPa)	(bar)	0	10	20	30	40	50	60	70	80	90
	50	1.2	11.5	6.3	2.2	1.6	0.7	-	-3	-	84	1920
MC102	83	2.2	14.2	9.4	3.3	2.2	2	1.4	0.8	0.4	0.18	<u></u>
	80	2.6	16.5	11.9	5.1	2.3	1.4	1.3	0.9	0.3	0.12	-

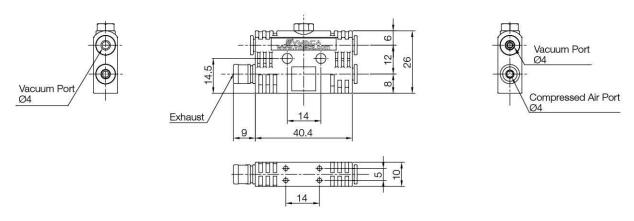
### **Evacuation Time**

Model	Feed Pressure	Air Consumption	Evacuation time in sec / liter to reach different vacion					t vacuun	uum levels (-kPa)			
Widdel	(bar)	(NI/min)	10	20	30	40	50	60	70	80	90	
	1.2	6.8	0.68	3	6.1	11.8	27.2	-	95.	-	Ξle	
MC102	2.2	9.6	0.4	1.48	4.3	6.9	9.1	15.3	27.4	50.2	-	
	2.6	10.6	0.34	1.6	3.9	7	10.4	17.5	30.9	61.4	<u>~</u> w	



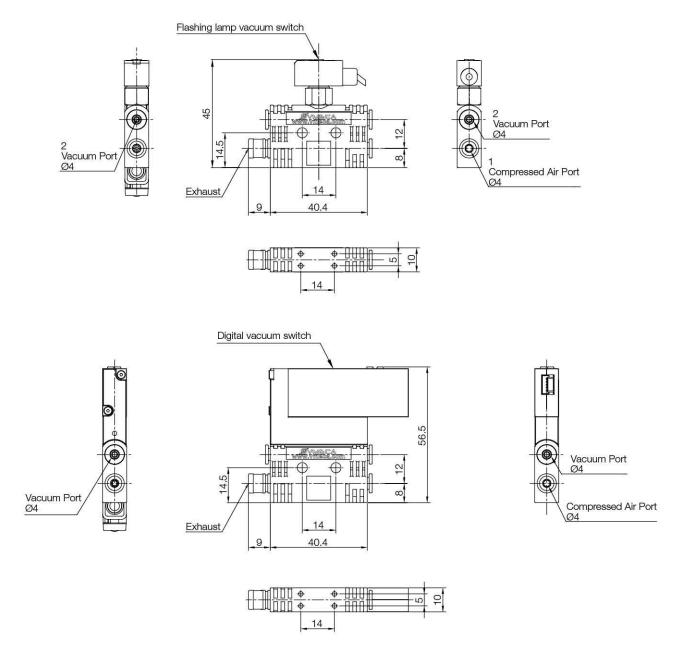
### I Dimensions - Basic Pump

[Unit:mm]



#### Dimension - with Accessories

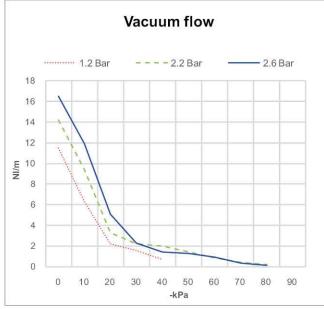
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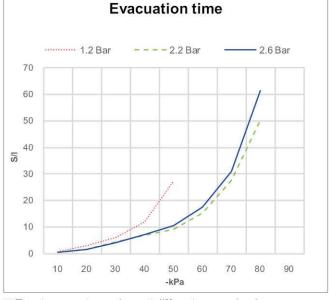


# VACUUM PUMPS / Micro pumps - Control unit

### Performance data

#### MC102



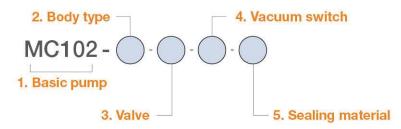


\* Vacuum flow at different vacuum level

\* Time to evacuate a volume at different vacuum level



### Build an Ordering No.



1. Basic pump	Description	Symbol
	Micro pump, 2-stage cartridge, Plug	MC102
2. Body type	Description	Symbol
A A A A A A A A A A A A A A A A A A A	Single unit	S
	Manifold unit - 2 stacks	M2
	Manifold unit - 4 stacks	M4
	Manifold unit - 6 stacks	M6
	Manifold unit - 8 stacks	M8
	Manifold unit - 10 stacks	M10
3. Valve	Description	Symbol
	No valves: Only available with Single unit	Blank
	Air control valve: N.C.(Normal Closed) / Vacuum release valve: N.C.(Normal Closed)	Α
	Air control valve : N.C.(Normal Closed)	В
	- The valve for Micro pump is available only DC24V	
4. Vacuum switch	Description	Symbol
	No switch	Blank
	LED Vacuum switch, No analog supply, M8-3pins, NPN	С
	LED Vacuum switch, No analog supply, M8-3pins, PNP	PC
	LED Vacuum switch, No analog supply, 3m lead wire, NPN	G
	LED Vacuum switch, No analog supply, 3m lead wire, PNP	PG
	Digital Vacuum switch, analog supply, 0.3M lead wire, NPN	V11N
	Digital Vacuum switch, analog supply, 0.3M lead wire, PNP	V11P
5. Sealing material	Description	Symbol
77.77.74	NBR	Blank
	VITON	V
	EPDM	E

## Spare Parts – Basic pumps

Part No.	Description	Weight (g)
MC102-S	Micro pump, 2-stage cartridge, Plug, Single unit	14.1

### Spare Parts - Cartridge

Part No.	Description	Weight (g)
VC102	Micro vacuum cartridge, 2-Stage for MC102	0.7

### | Spare Parts - Plug

Part No.	Description
VCP-M7	Holding plug for MC102

# VACUUM PUMPS / Micro pumps - Control unit

## CU102

### Features and Strengths

- · Excellent performance in High pressure · Compact size and light weight

- Push-in type direct hose fitting
   E/Plastic for Minimizing thermal stress
- · Low electronic consumption (Power-saving option)

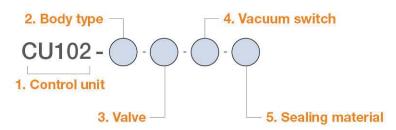


### | Specifications

Description	CU102
Max. Feed pressure	7 bar
Inner shock / Vibration	300 / 50 m/s <sup>2</sup>
Max. Feed pressure	7 bar
Temperature	-20 ~ 80 °C
Electrical power consumption	Standard - 0.85 (Lamp, rated voltage approval) Power saving mode : 0.45
Weight	30.9 g



## Build an Ordering No.



1. Control unit	Description	Symbol		
	Control unit for Micro pump	CU102		
2. Body type	Description	Symbol		
	Single unit	S		
	Manifold unit - 2 stacks	M2		
	Manifold unit - 4 stacks	M4		
	Manifold unit - 6 stacks	M6		
	Manifold unit - 8 stacks	M8		
	Manifold unit - 10 stacks	M10		
3. Valve	Description			
	No valves: Only available with Single unit	Blank		
	Air control valve: N.C.(Normal Closed) / Vacuum release valve: N.C.(Normal Closed)	Α		
	Air control valve : N.C.(Normal Closed)	В		
	- The valve for Micro pump is available only DC24V			
4. Vacuum switch	Description			
	No switch	Blank		
	LED Vacuum switch, No analog supply, M8-3pins, NPN	С		
	LED Vacuum switch, No analog supply, M8-3pins, PNP	PC		
	LED Vacuum switch, No analog supply, 3m lead wire, NPN	G		
	LED Vacuum switch, No analog supply, 3m lead wire, PNP	PG		
	Digital Vacuum switch, analog supply, 0.3M lead wire, NPN	V11N		
	Digital Vacuum switch, analog supply, 0.3M lead wire, PNP	V11P		
5. Sealing material	Description	Symbol		
The state of the s	NBR	Blank		
	VITON	V		
	EPDM	E		

# VACUUM PUMPS / Micro pumps - Control unit

### I Dimension - Basic Pump

[Unit:mm]

